

3. ANGULAR CONTACT BALL BEARINGS

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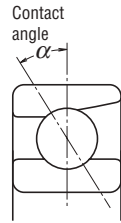
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DESIGN, TYPES, AND FEATURES



SINGLE-ROW ANGULAR CONTACT BALL BEARINGS

Single-row angular contact ball bearings have a contact angle allowing them to sustain significant axial loads in one direction together with radial loads. Because of their design, when a radial load is applied, an axial force component is produced; therefore, two or more opposed bearings must be used.

Since the rigidity of single-row angular contact ball bearings can be increased by preloading, they are often used in the main spindles of machine tools where high running accuracy is required (refer to Chapter 9 Preload on Page A192 for more information).

Usually, the cages for angular contact ball bearings with a contact angle of 30° (designation **A**) or 40° (designation **B**) are made in accordance with Table 1, but depending on the application, machined synthetic-resin cages or molded polyamide-resin cages may also be used. The basic load ratings given in the bearing tables are based on standard cages.

Though the figures in the bearing tables on Pages C086 to C101 for bearing bore diameters of 10 to 120 show bearings with single-shoulder inner rings, dual-shoulder bearings are also available. Please consult NSK for more detailed information.

Table 1 Features of Single-Row Angular Contact Ball Bearings

Cage	Material	Steel	Nylon 46		L-PPS resin	Brass	
		Method	Molded		Molded	Machined	
Spec.	Designation	W	TYN	T85	T7	Omitted	MR
Features	High Load Capacity	◎	○	◎	◎	○	◎
	High-Speed	△	◎	○	○	△	○
	High-Temperature	◎	△	△	◎	◎	◎
	Vibration	△	△	△	△	◎	◎

◎ Excellent ○ Good △ Fair

In addition, bearings with the same serial number will have different load ratings if the type of cage or number of balls are different.

Angular contact ball bearings with contact angles of 15° (designation **C**) and 25° (designation **A5**) are primarily for high precision or high-speed applications, and molded polyamide cages (designation TYN) or machined-brass cages or synthetic resin cages (designation T) are used.

The maximum operating temperature of molded polyamide cages is 150°C.

MATCHED ANGULAR CONTACT BALL BEARINGS

The types and features of matched angular contact ball bearings are shown in Table 2.

Table 2 Types and Features of Matched Angular Contact Ball Bearings

Figure	Arrangement	Features
	Back-to-Back (DB) (Example) 7208 A DB	Radial loads and axial loads in both directions can be sustained. Since the distance between the effective load centers a_0 is large, this type is suitable if moments are applied.
	Face-to-Face (DF) (Example) 7208 B DF	Radial loads and axial loads in both directions can be sustained. Compared with the DB Type, the distance between the effective load centers is small, so the capacity to sustain moments is inferior.
	Tandem (DT) (Example) 7208 A DT	Radial loads and axial loads in one direction can be sustained. Since two bearings share the axial load, this arrangement is used when the load in one direction is heavy.

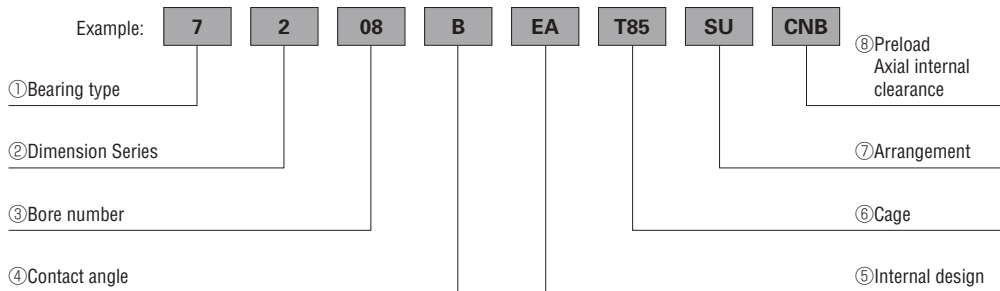
NSKHPS™ ANGULAR CONTACT BALL BEARINGS

NSKHPS bearings feature high capacity, high limiting speed, and highly accurate universal matching. Molded polyamide cages are standard for the NSKHPS type.

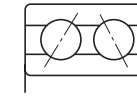
ANGULAR CONTACT BALL BEARINGS

Formulation of Bearing Designations

Single-Row Matched Angular Contact Ball Bearings



- ① Bearing type: 7 : Single-row angular contact ball bearings, matched angular contact ball bearings
- ② Dimension Series: 2 : 02 Series, 3 : 03 Series, 9 : 19 Series, 0 : 10 Series
- ③ Bore number: Less than 03, Bearing bore 00 : 10mm, 01 : 12mm, 02 : 15mm, 03 : 17mm
Over 04, Bearing bore Bore number × 5 (mm)
- ④ Contact angle: C : 15°, A5 : 25°, A : 30°, B : 40°
- ⑤ Internal design: EA : High Load Capacity
- ⑥ Cage: W : Pressed steel Cage, T85 : Machined brass cage (ball-guided),
No designation : Machined brass cage (inner ring guided), TYN : Polyamide resin cage,
T85 : Polyamide 46 resin cage, T7 : L-PPS resin cage
- ⑦ Arrangement: SU: Universal arrangement (single-row), DU : Universal arrangement (double-row),
DB : Back-to-back arrangement, DF : Face-to-face arrangement, DT : Tandem arrangement
- ⑧ Preload / Axial internal clearance: EL : Extra light preload, L : Light preload, M : Medium preload, H : Heavy preload
Omitted : CN clearance, C3 : Clearance greater than CN, C4 : Clearance greater than C3,
CNB : CN Clearance equivalent (universal arrangement)

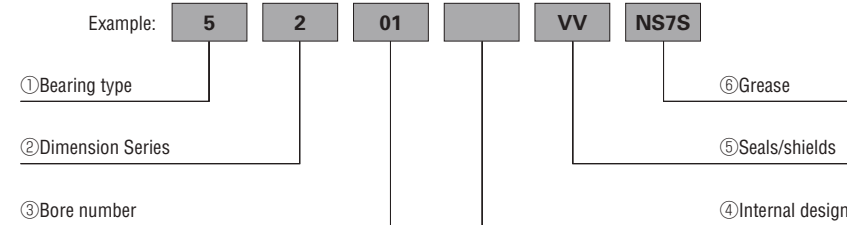


DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

Double-row angular contact ball bearings are essentially a back-to-back mounting of two single-row angular contact ball bearings, but their inner and outer rings are each integrated into one. These bearings can sustain axial loads in both directions and offer good capacity for sustaining moment loads. They are often used as fixed-end bearings and contain cages made of pressed steel.

Formulation of Bearing Designations

Double-Row Angular Contact Ball Bearings



- ① Bearing type: 5 : Double-row angular contact ball bearings
- ② Dimension Series: 2 : 02 Series 3 : 03 Series
- ③ Bore number: 03 and under: 00 : 10mm, 01 : 12mm, 02 : 15mm, 03 : 17mm
04 and over: Bore diameter bore number × 5 (mm)
- ④ Internal design: ZZ: Steel shield on both sides, DDU: Rubber contact seal on both sides VV: Rubber noncontact seal on both sides
- ⑤ Seals/shields: Z: Steel shield on one sides, DU: Rubber contact seal on one side, V: Rubber non-contact seal on one side
- ⑥ Grease*: NS7: NS HI-LUBE

* A grease code is required when using shields or seals on both sides.



Four-Point-Contact Ball Bearings

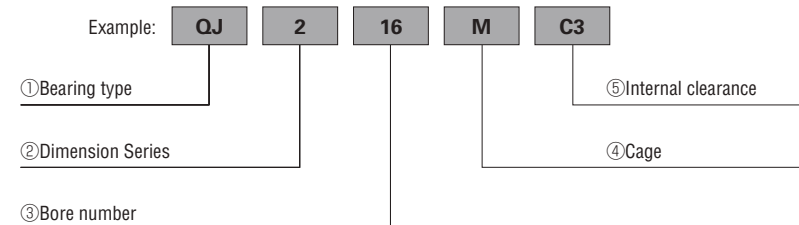
The inner ring is split radially into two pieces. This design allows one bearing to sustain significant axial loads in either direction.

The contact angle is 35°, so axial load capacity is high. These bearings are suitable for carrying pure axial loads or combined loads where axial loads are high.

The cages are made of machined brass.

Formulation of Bearing Designations

Four-Point-Contact Ball Bearings



- ① Bearing type: QJ : Four-point contact ball bearings
- ② Dimension Series: 10 : 10 Series, 2 : 02 Series, 3 : 03 Series
- ③ Bore number: Less than 03, Bearing bore 00 : 10mm, 01 : 12mm, 02 : 15mm, 03 : 17mm
Over 04, Bearing bore Bore number × 5 (mm)
- ④ Cage: M : Machined-brass Cage (outer ring guided)
- ⑤ Internal clearance: Omitted : CN clearance,
C3 : Clearance greater than CN, C4 : Clearance greater than C3

PRECAUTIONS FOR USE OF ANGULAR CONTACT BALL BEARINGS

Under severe operating conditions where speed and temperature are close to bearing limits, lubrication is marginal, and vibration and moment loads are heavy, angular contact ball bearings may not be suitable, particularly when using certain types of cages. In such cases, please consult with NSK beforehand.

If the load on angular contact ball bearings becomes too small, or if the ratio of the axial and radial loads for matched bearings exceeds 'e' (listed in the bearing tables) during operation, slippage occurs between the balls and raceways, which may result in smearing. This is especially true with large bearings since the weight of the balls and cage is high. If such load conditions are expected, please consult with NSK for bearing selection.

TOLERANCES AND RUNNING ACCURACY

- SINGLE-ROW ANGULAR CONTACT BALL BEARINGS** Table 7.2 (Pages A128 to A131)
- NSKHPS ANGULAR CONTACT BALL BEARINGS**
Tolerances: Class 6,
Running Accuracy: Class 5 Table 7.2 (Pages A128 to A131)
- MATCHED ANGULAR CONTACT BALL BEARINGS** Table 7.2 (Pages A128 to A131)
- DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS** Table 7.2 (Pages A128 to A131)
- FOUR-POINT-CONTACT BALL BEARINGS** Table 7.2 (Pages A128 to A131)

RECOMMENDED FITS

- SINGLE-ROW ANGULAR CONTACT BALL BEARINGS AND NSKHPS ANGULAR CONTACT BALL BEARINGS** Table 8.3 (Page A164)
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- FOUR-POINT-CONTACT BALL BEARINGS** Table 8.3 (Page A164)
Table 8.5 (Page A165)

INTERNAL CLEARANCES

MATCHED ANGULAR CONTACT BALL BEARINGS Table 8.18 (Page A174)

Matched angular contact ball bearings with precision classes over P5 are primarily used in the main spindles of machine tools; as such, they are used with a preload for rigidity. For ease of selection, internal clearances are adjusted to produce Very Light, Light, Medium, and Heavy preloads. These bearings also use a special fitting; please refer to Tables 9.1 and 9.5 (Pages A194 and A197) for more information.

The clearance (or preload) of matched bearings is obtained by axially tightening a pair of bearings till the side faces of their inner or outer rings are pressed against each other.

NSKHPS ANGULAR CONTACT BALL BEARINGS

Axial Internal Clearance (Measured Clearances) Units : μm

Nominal Bore Diameter d (mm)		Axial Internal Clearance			
		CNB		GA	
over	incl.	min.	max.	min.	max.
12	18	17	25	-2	6
18	30	20	28		
30	50	24	32		
50	80	29	41	-3	9

DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

For the clearance in double-row angular contact ball bearings, please consult with NSK.

FOUR-POINT CONTACT BALL BEARINGS Table 8.19 (Page A174)

LIMITING SPEEDS (Grease/Oil)

Limiting speeds (grease/oil) listed in the bearing tables are for matched angular contact ball bearings with standard cages. Please consult NSK regarding bearings with optional cages, as limiting speeds (grease/oil) may differ from those listed. For example, limiting speeds (grease/oil) of machined cages (no designation) are 1.25 times higher than pressed cages.

The limiting speeds of bearings with contact angles of 15° (designation **C**) and 25° (designation **A5**) are for bearings with a precision class of P5 or better with machined synthetic resin cages (T) or molded polyamide cages (TYN).

The limiting speeds listed in the bearing tables should be adjusted depending on bearing load conditions. In addition, higher speeds are attainable by making changes in the lubrication method, cage design, etc; refer to Page A098 for detailed information.

ANGULAR CONTACT BALL BEARINGS

TECHNICAL DATA

Free Space of Angular Contact Ball Bearings

Angular contact ball bearings are used in various components, such as spindles of machine tools, vertical pump motors, and worm gear reducers.

Grease lubrication is usually used with these bearings; however, such grease lubrication may affect the bearing in terms of temperature rise or durability. To allow a bearing to demonstrate its full performance, the bearing must be filled with the proper amount of a suitable grease. To do so, knowledge of the bearing's free space is critical.

Various angular contact ball bearings are available independent of the numerous combinations of bearing series, contact angle, and cage type. The free space of frequently used bearings are listed below. Table 1 shows the free space of a bearing with a pressed cage for general use and Table 2 shows that of bearings with a high-tension brass machined cage. The contact angle designations A, B, and C in each table refer to the nominal contact angles of 30°, 40°, and 15° for each bearing.

**Table 1 Free Space of Angular Contact Ball Bearings (1)
(With Pressed Steel Cages)**

Units: cm³

Bearing Bore No.	Bearing Free Space			
	Bearing Series — Contact Angle Designation			
	72-A	72-B	73-A	73-B
00	1.5	1.4	2.9	2.8
01	2.1	2.0	3.7	3.5
02	2.8	2.7	4.8	4.6
03	3.7	3.6	6.2	5.9
04	6.2	5.9	8.4	8.0
05	7.8	7.4	13	12
06	12	11	20	19
07	16	15	26	24
08	20	19	36	34
09	25	24	48	45
10	28	27	63	60

**Table 2 Free Space of Angular Contact Ball Bearings (2)
(With High-Tension Brass Machined Cages)**

Units: cm³

Bearing Bore No.	Bearing Free Space				
	Bearing Series — Contact Angle Designation				
	70-C	72-A 72-C	72-B	73-A 73-C	73-B
00	0.9	1.0	1.0	2.2	2.1
01	0.9	1.6	1.6	2.5	2.5
02	1.2	1.9	1.9	3.4	3.3
03	1.6	2.7	2.7	4.6	4.4
04	3.0	4.7	4.2	6.1	5.9
05	3.5	6.0	5.3	9.2	9.0
06	4.3	8.5	8.1	14	13
07	6.5	12	11	18	17
08	8.3	14	14	25	24
09	10	18	17	34	33
10	11	20	20	45	44
11	16	26	25	57	55
12	17	33	31	71	69
13	18	38	37	87	83
14	24	43	42	107	103
15	24	47	45	129	123
16	34	58	57	152	146
17	37	71	70	179	172
18	44	88	85	207	201
19	44	105	105	261	244
20	47	127	127	282	278

Dynamic Equivalent Load of Triplex Angular Contact Ball Bearings

Three separate single-row bearings may be used side by side as shown in the figure when angular contact ball bearings are used to carry a large axial load. There are three combination patterns, which are expressed by combination designations DBD, DFD, and DTD.

As in the case of single-row and double-row bearings, the dynamic equivalent load, which is determined from the radial and axial loads acting on a bearing, is used to calculate the fatigue life for these combined bearings.

Assuming the dynamic equivalent radial load as P_r , the radial load as F_r , and axial load as F_a , the relationship between the dynamic equivalent radial load and bearing load may be approximated as follows:

$$P_r = XF_r + YF_a \quad \text{..... (1)}$$

where X : Radial load factor
 Y : Axial load factor } See Table 1

The axial load factor varies with contact angle. A small contact angle in an angular contact ball bearing varies substantially when axial load increases.

A change in the contact angle can be expressed by the ratio between the basic static load rating C_{0r} and axial load F_a . Axial load factors corresponding to this ratio at a contact angle of 15° are shown in Table 1. If angular contact ball bearings have contact angles of 25°, 30° and 40°, the effect of change in the contact angle on the axial load factor may be ignored and thus the axial load factor is assumed as constant.

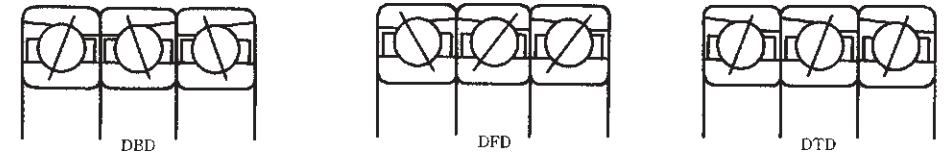


Table 1 Factors X and Y for Triplex Angular Contact Ball Bearing

Contact Angle α	j	$\frac{C_{0r}}{jF_a}$	$\frac{F_a}{F_r} \leq e$		$\frac{F_a}{F_r} > e$		e	Basic Load Rating of 3-Row Ball Bearings	
			X	Y	X	Y		C_r	C_{0r}
15°	1.5	5	1	0.64	0.58	1.46	0.51	2.16 times that of a single bearing	3 times that of a single bearing
		10		0.70		1.61			
		15		0.74		1.70			
		20		0.76		1.75			
		25		0.78		1.81			
		30		0.80		1.83			
40	0.83	1.91	0.39						
25°	—	—	1	0.48	0.54	1.16	0.68		
30°	—	—	1	0.41	0.52	1.01	0.80		
40°	—	—	1	0.29	0.46	0.76	1.14		
15°	3	5	1	2.28	0.95	2.37	0.51	2.16 times that of a single bearing	3 times that of a single bearing
		10		2.51		2.61			
		15		2.64		2.76			
		20		2.73		2.85			
		25		2.80		2.93			
		30		2.85		2.98			
40	2.98	3.11	0.39						
25°	—	—	1	1.70	0.88	1.88	0.68		
30°	—	—	1	1.45	0.84	1.64	0.80		
40°	—	—	1	1.02	0.76	1.23	1.14		
15°	1	5	1	0	0.44	1.10	0.51	2.16 times that of a single bearing	3 times that of a single bearing
		10				1.21			
		15				1.28			
		20				1.32			
		25				1.36			
		30				1.38			
40	1.44	0.39							
25°	—	—	1	0	0.41	0.87	0.68		
30°	—	—	1	0	0.39	0.76	0.80		
40°	—	—	1	0	0.35	0.57	1.14		

Arrangement	Load Direction
3-row matched stack, axial load is supported by 2 rows. (Symbol DBD or DFD)	<p>DBD</p>
	<p>DFD</p>
3-row matched stack, axial load is supported by 1 row. (Symbol DBD or DFD)	<p>DBD</p>
	<p>DFD</p>
3-row tandem matched stack (Symbol DTD)	<p>DTD</p>

Angular Clearances in Double-Row Angular Contact Ball Bearings

The angular clearance for double-row bearings is defined in exactly the same way as for single-row bearings; i.e., with one of the bearing rings fixed, the angular clearance refers to the greatest possible angular displacement of the axis of the other ring.

Since the angular clearance is the greatest total relative displacement of the two ring axes, it is twice the possible angle of inner and outer ring movement (the maximum angular displacement in one direction from the center without creating a moment).

The relationship between axial and angular clearance for double-row angular contact ball bearings is given by Equation (1) below:

$$\Delta_a = 2m_0 \left\{ \sin\alpha_0 + \frac{\theta R_i}{2m_0} - \sqrt{1 - \left(\cos\alpha_0 + \frac{\theta l}{4m_0} \right)^2} \right\} \dots\dots\dots (1)$$

- where Δ_a : Axial clearance (mm)
- m_0 : Distance between inner and outer ring groove curvature centers
- $m_0 = r_o + r_i - D_w$ (mm)
- r_o : Outer ring groove radius (mm)
- r_i : Inner ring groove radius (mm)
- α_0 : Initial contact angle (°)
- θ : Angular clearance (rad)
- R_i : Distance between shaft center and inner ring groove curvature center (mm)
- l : Distance between left and right groove centers of inner ring (mm)

The above equation is shown plotted in Fig. 1 for Series 52, 53, 32, and 33 double-row angular contact ball bearings.

The relationship between radial clearance Δ_r and axial clearance Δ_a for double-row angular contact ball bearings is listed on pages C086 and C087. Fig. 2 shows the relationship between angular clearance θ and radial clearance Δ_r based on equations from those pages.

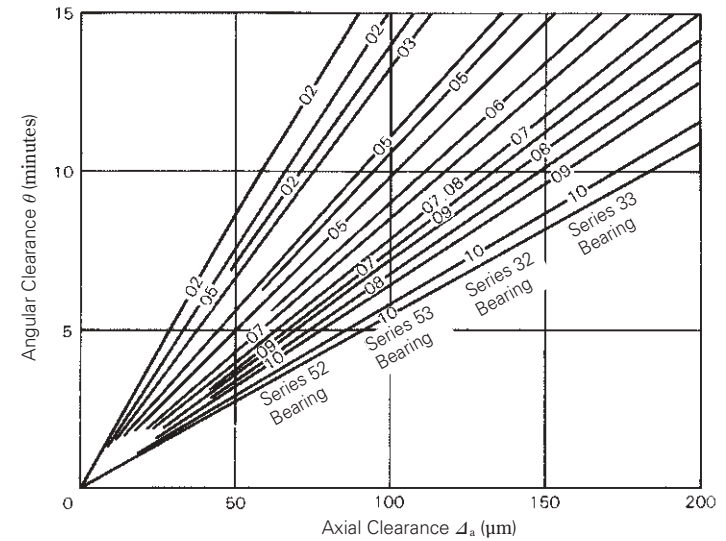


Fig. 1 Relationship Between Axial and Angular Clearances

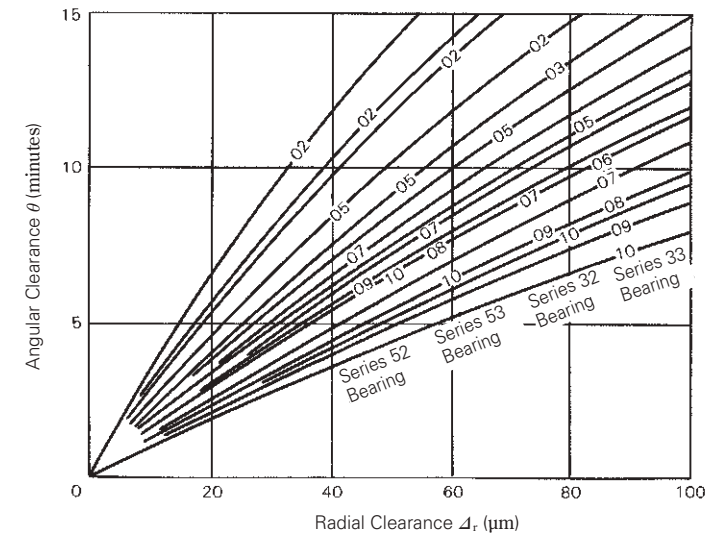


Fig. 2 Relationship Between Radial and Angular Clearances

Relationship Between Radial and Axial Clearances in Double-Row Angular Contact Ball Bearings

The relationship between the radial and axial internal clearances in double-row angular contact ball bearings can be determined geometrically as shown in Fig. 1 below.

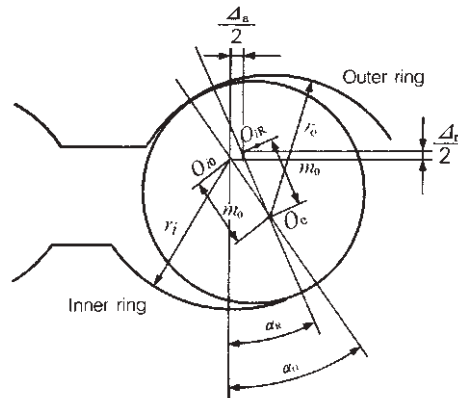


Fig. 1

- where Δ_r : Radial clearance (mm)
- Δ_a : Axial clearance (mm)
- α_0 : Initial contact angle, inner or outer ring displaced axially
- α_R : Initial contact angle, inner or outer ring displaced radially
- O_c : Center of outer ring groove curvature (outer ring fixed)
- O_o : Center of inner ring groove curvature (inner ring displaced axially)
- O_{r0} : Center of inner ring groove curvature (inner ring displaced radially)
- m_0 : Distance between inner and outer ring groove-curvature centers
 $m_0 = r_i + r_c - D_w$
- D_w : Ball diameter (mm)
- r_i : Radius of inner ring groove (mm)
- r_c : Radius of outer ring groove (mm)

The following relations can be derived from Fig. 1:

$$m_0 \sin \alpha_0 = m_0 \sin \alpha_R + \frac{\Delta_a}{2} \quad (1)$$

$$m_0 \cos \alpha_0 = m_0 \cos \alpha_R - \frac{\Delta_r}{2} \quad (2)$$

since $\sin^2 \alpha_0 = 1 - \cos^2 \alpha_0$,
 $(m_0 \sin \alpha_0)^2 = m_0^2 - (m_0 \cos \alpha_0)^2 \quad (3)$

By combining Equations (1), (2), and (3), we obtain the following:

$$\left(m_0 \sin \alpha_R + \frac{\Delta_a}{2}\right)^2 = m_0^2 - \left(m_0 \cos \alpha_R - \frac{\Delta_r}{2}\right)^2 \quad (4)$$

$$\therefore \Delta_a = 2 \sqrt{m_0^2 - \left(m_0 \cos \alpha_R - \frac{\Delta_r}{2}\right)^2} - 2m_0 \sin \alpha_R \quad (5)$$

α_R is 25° for Series 52 and 53 bearings and 32° for Series 32 and 33 bearings. If we set α_R equal to 0° , Equation (5) becomes:

$$\begin{aligned} \Delta_a &= 2 \sqrt{m_0^2 - \left(m_0 - \frac{\Delta_r}{2}\right)^2} \\ &= 2 \sqrt{m_0 \Delta_r - \frac{\Delta_r^2}{4}} \end{aligned}$$

However, $\frac{\Delta_r^2}{4}$ is negligible.

$$\therefore \Delta_a \doteq 2m_0^{1/2} \Delta_r^{1/2} \quad (6)$$

This is identical to the relationship between the radial and axial clearances in single-row deep groove ball bearings.

The value of m_0 is dependent on the inner and outer ring groove radii. The relation between Δ_r and Δ_a , as given by Equation (5), is shown in Figs. 2 and 3 for Series 52, 53, 32, and 33 double-row angular contact ball bearings. When the clearance range is small, axial clearance is given approximately by the following:

$$\Delta_a \doteq \Delta_r \cot \alpha_R \quad (7)$$

However, when the clearance is relatively large, (when $\Delta_r/D_w > 0.002$) the error in Equation (7) can be quite large.

The contact angle α_R is independent of the radial

clearance; however, the initial contact angle α_0 varies with the radial clearance when the inner or outer ring is displaced axially. This relationship is given by Equation (2).

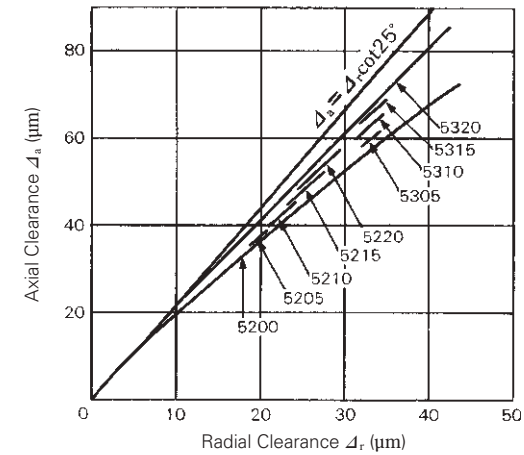


Fig. 2 Radial and Axial Clearances of Series 52 and 53 Bearings

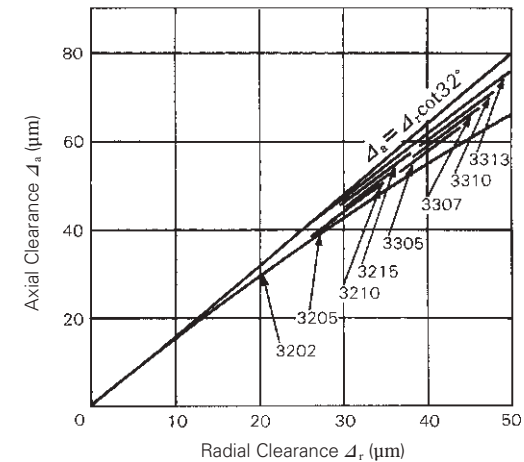
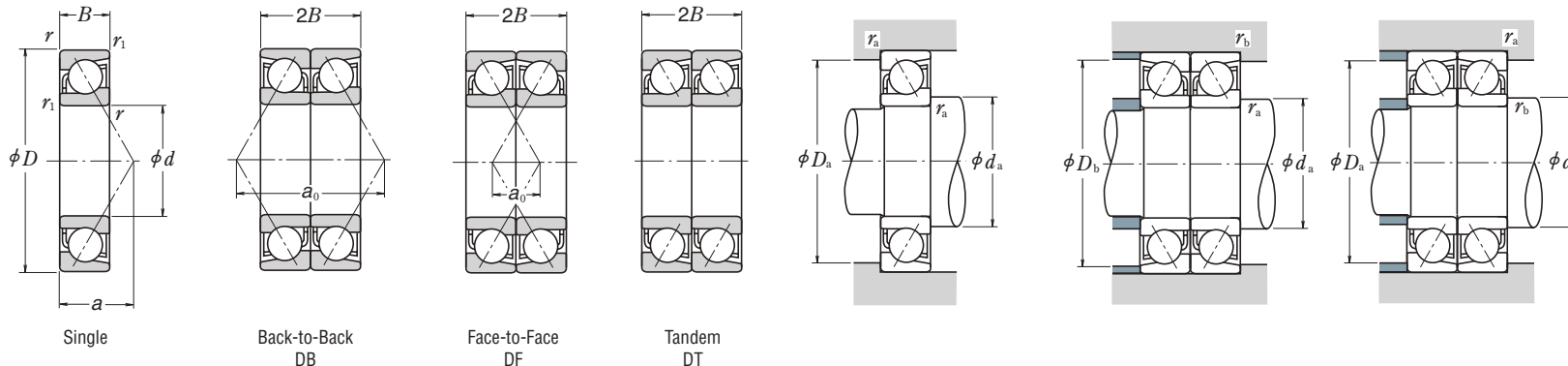


Fig. 3 Radial and Axial Clearances of Series 32 and 33 Bearings

■ ANGULAR CONTACT BALL BEARINGS

SINGLE/MATCHED MOUNTINGS

Bore Diameter 85 – 100 mm



Dynamic Equivalent Load $P = XF_r + YF_a$

Contact Angle	$i f_a F_a^*$ C_{or}	e	Single, DT						DB or DF			
			$F_a/F_r \leq e$		$F_a/F_r > e$		$F_a/F_r \leq e$		$F_a/F_r > e$			
			X	Y	X	Y	X	Y	X	Y		
15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39		
	0.357	0.40	1	0	0.44	1.40	1	1.57	0.72	2.28		
	0.714	0.43	1	0	0.44	1.30	1	1.46	0.72	2.11		
	1.07	0.46	1	0	0.44	1.23	1	1.38	0.72	2.00		
	1.43	0.47	1	0	0.44	1.19	1	1.34	0.72	1.93		
	2.14	0.50	1	0	0.44	1.12	1	1.26	0.72	1.82		
	3.57	0.55	1	0	0.44	1.02	1	1.14	0.72	1.66		
	5.35	0.56	1	0	0.44	1.00	1	1.12	0.72	1.63		
	25°	—	0.68	1	0	0.41	0.87	1	0.92	0.67	1.41	
30°	—	0.80	1	0	0.39	0.76	1	0.78	0.63	1.24		
40°	—	1.14	1	0	0.35	0.57	1	0.55	0.57	0.93		

*For i , use 2 for DB and DF and 1 for DT

Static Equivalent Load $P_0 = X_0 F_r + Y_0 F_a$

Contact Angle	Single, DT		DB or DF		Single or DT mounting When $F_r > 0.5 F_r + Y_0 F_a$ use $P_0 = F_r$
	X_0	Y_0	X_0	Y_0	
15°	0.5	0.46	1	0.92	
25°	0.5	0.38	1	0.76	
30°	0.5	0.33	1	0.66	
40°	0.5	0.26	1	0.52	

Bore Diameter (mm)	Boundary Dimensions (mm)					Basic Load Ratings (Single) (N)		Factor f_0	Limiting Speeds (1) (min ⁻¹)		Eff. Load Center (mm) a	Abutment and Fillet Dimensions (mm)			Mass (kg) approx.	Bearing Designations (2)				Basic Load Ratings (Matched) (N)		Limiting Speeds (1) (Matched) (min ⁻¹)		Load Center Spacings (mm)		Abutment and Fillet Dimensions (mm)		
	d	D	B	r min.	r_1 min.	C_r	C_{0r}		Grease	Oil		d_a min.	D_a max.	r_a max.		Single	Standard	Option	Arrangement	C_r	C_{0r}	Grease	Oil	DB	DF	d_b (3) min.	D_b max.	r_b (3) max.
	85	120	18	1.1	0.6	36 500	38 500		—	6 700		9 000	32.9	92		113	1	0.541	7917 A5 (M) T, TYN	DB DF DT	59 500	77 000	5 300	7 500	65.8	29.8	—	115

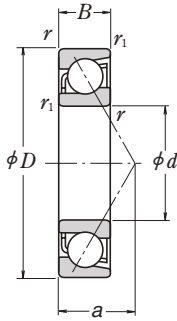
Notes (1) For applications operating near the limiting speed, refer to Page C077.
 (2) Suffixes A, A5, B, and C represent contact angles of 30°, 25°, 40°, and 15° respectively.
 (3) Use the values of d_a (min) and r_a (max) for bearings with "—" in the d_b column.

Note (1) Cage designation (M) is usually omitted from the bearing designation.

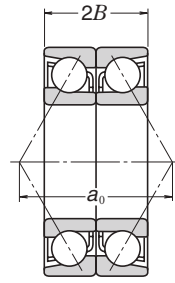
ANGULAR CONTACT BALL BEARINGS

SINGLE/MATCHED MOUNTINGS

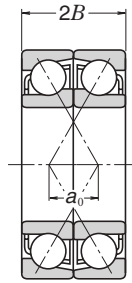
Bore Diameter 100 – 120 mm



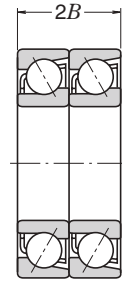
Single



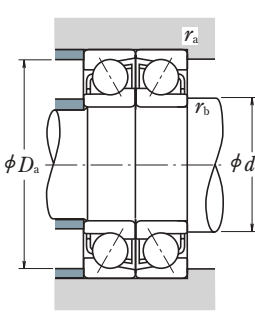
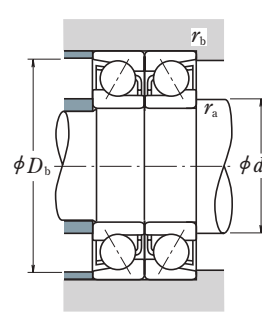
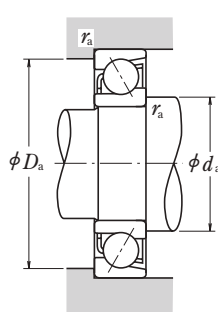
Back-to-Back
DB



Face-to-Face
DF



Tandem
DT



Dynamic Equivalent Load $P = X F_r + Y F_a$

Contact Angle	$i f_0 F_a^*$ C_{0r}	e	Single, DT				DB or DF			
			$F_a/F_r \leq e$		$F_a/F_r > e$		$F_a/F_r \leq e$		$F_a/F_r > e$	
			X	Y	X	Y	X	Y	X	Y
15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39
	0.357	0.40	1	0	0.44	1.40	1	1.57	0.72	2.28
	0.714	0.43	1	0	0.44	1.30	1	1.46	0.72	2.11
	1.07	0.46	1	0	0.44	1.23	1	1.38	0.72	2.00
	1.43	0.47	1	0	0.44	1.19	1	1.34	0.72	1.93
	2.14	0.50	1	0	0.44	1.12	1	1.26	0.72	1.82
	3.57	0.55	1	0	0.44	1.02	1	1.14	0.72	1.66
5.35	0.56	1	0	0.44	1.00	1	1.12	0.72	1.63	
25°	—	0.68	1	0	0.41	0.87	1	0.92	0.67	1.41
30°	—	0.80	1	0	0.39	0.76	1	0.78	0.63	1.24
40°	—	1.14	1	0	0.35	0.57	1	0.55	0.57	0.93

*For i, use 2 for DB and DF and 1 for DT

Static Equivalent Load $P_0 = X_0 F_r + Y_0 F_a$

Contact Angle	Single, DT		DB or DF		Single or DT mounting When $F_r > 0.5 F_r + Y_0 F_a$ use $P_0 = F_r$
	X_0	Y_0	X_0	Y_0	
15°	0.5	0.46	1	0.92	
25°	0.5	0.38	1	0.76	
30°	0.5	0.33	1	0.66	
40°	0.5	0.26	1	0.52	

Bore Diameter	Boundary Dimensions (mm)					Basic Load Ratings (Single)		Factor f_0	Limiting Speeds (1)		Eff. Load Center (mm) a	Abutment and Fillet Dimensions (mm)			Mass (kg) approx.	Bearing Designations (2)				Basic Load Ratings (Matched)		Limiting Speeds (1) (Matched)		Load Center Spacings (mm)		Abutment and Fillet Dimensions (mm)		
	d	D	B	r min.	r_1 min.	C_r	C_{0r}		Grease	Oil		d_a min.	D_a max.	r_a max.		Single	Standard	Option	Arrangement	C_r	C_{0r}	Grease	Oil	DB	DF	d_b min.	D_b max.	r_b max.
	100	150	24	1.5	1	75 500	77 000		16.0	6 300		9 000	28.7	109		141	1.5	1.46	7020 C (M) T, TYN	DB DF DT	122 000	154 000	5 300	7 100	57.5	9.5	—	144

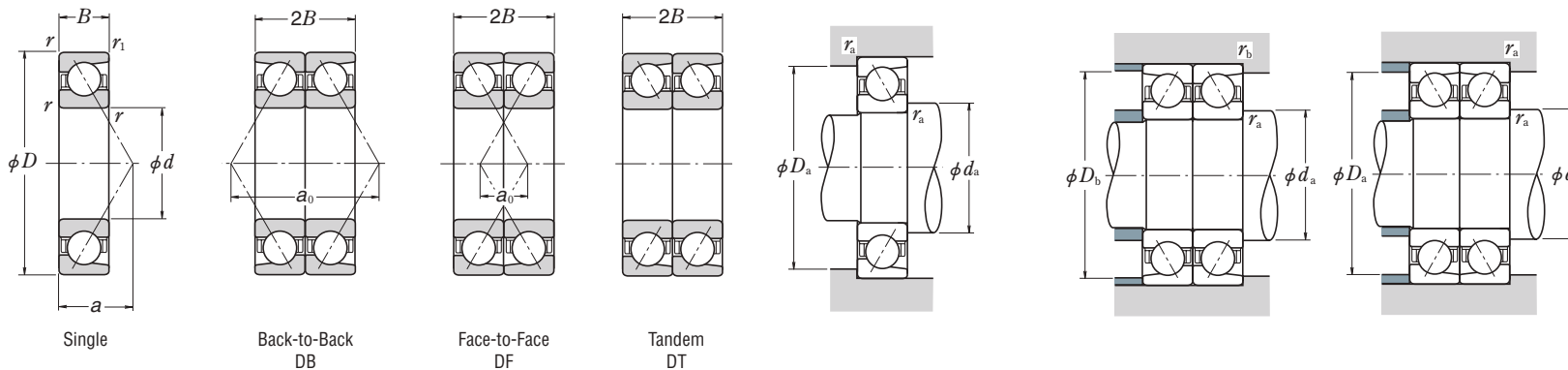
Notes (1) For applications operating near the limiting speed, refer to Page C077.
 (2) Suffixes A, A5, B, and C represent contact angles of 30°, 25°, 40°, and 15° respectively.
 (3) Use the values of d_a (min) and r_a (max) for bearings with "—" in the d_b column.

Note (1) Cage designation (M) is usually omitted from the bearing designation.

ANGULAR CONTACT BALL BEARINGS

SINGLE/MATCHED MOUNTINGS

Bore Diameter 180 – 200 mm



Dynamic Equivalent Load $P = X F_r + Y F_a$

Contact Angle	$i f_0 F_a^*$ C_{0r}	e	Single, DT				DB or DF			
			$F_a/F_r \leq e$		$F_a/F_r > e$		$F_a/F_r \leq e$		$F_a/F_r > e$	
			X	Y	X	Y	X	Y	X	Y
15°	0.178	0.38	1	0	0.44	1.47	1	1.65	0.72	2.39
	0.357	0.40	1	0	0.44	1.40	1	1.57	0.72	2.28
	0.714	0.43	1	0	0.44	1.30	1	1.46	0.72	2.11
	1.07	0.46	1	0	0.44	1.23	1	1.38	0.72	2.00
	1.43	0.47	1	0	0.44	1.19	1	1.34	0.72	1.93
	2.14	0.50	1	0	0.44	1.12	1	1.26	0.72	1.82
	3.57	0.55	1	0	0.44	1.02	1	1.14	0.72	1.66
	5.35	0.56	1	0	0.44	1.00	1	1.12	0.72	1.63
	25°	—	0.68	1	0	0.41	0.87	1	0.92	0.67
30°	—	0.80	1	0	0.39	0.76	1	0.78	0.63	1.24
40°	—	1.14	1	0	0.35	0.57	1	0.55	0.57	0.93

*For i , use 2 for DB and DF and 1 for DT

Static Equivalent Load $P_0 = X_0 F_r + Y_0 F_a$

Contact Angle	Single, DT		DB or DF		Single or DT mounting When $F_r > 0.5 F_r + Y_0 F_a$ use $P_0 = F_r$
	X_0	Y_0	X_0	Y_0	
15°	0.5	0.46	1	0.92	
25°	0.5	0.38	1	0.76	
30°	0.5	0.33	1	0.66	
40°	0.5	0.26	1	0.52	

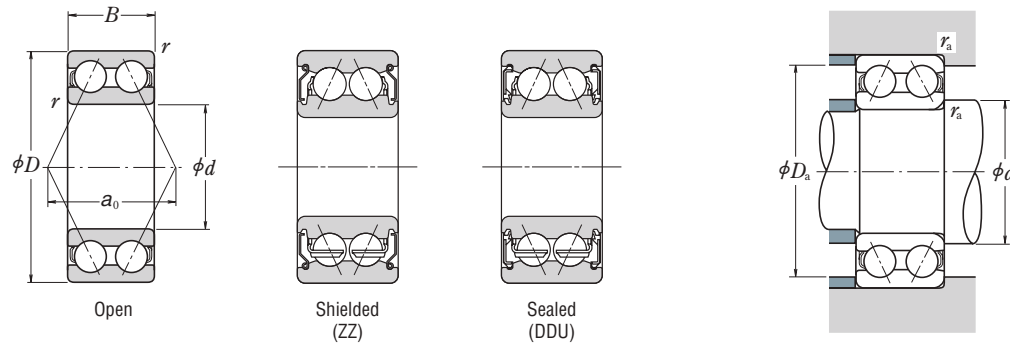
d	Boundary Dimensions (mm)					Basic Load Ratings (Single)		Factor f_0	Limiting Speeds ⁽¹⁾ (min ⁻¹)		Eff. Load Center (mm) a	Abutment and Fillet Dimensions (mm)			Mass (kg) approx.	Bearing Designations ⁽²⁾				Basic Load Ratings (Matched)		Limiting Speeds ⁽¹⁾ (Matched) (min ⁻¹)		Load Center Spacings (mm)		Abutment and Fillet Dimensions (mm)			
	D	B	r min.	r_1 min.	C_r	C_{0r}	Grease		Oil	d_a min.		D_a max.	r_a max.	Single		Standard	Option	Arrangement	C_r	C_{0r}	Grease	Oil	DB	DF	d_b ⁽³⁾ min.	D_b max.	r_b ⁽³⁾ max.		
	a	r_a	r_b	a_0	d_b	D_b	r_b																						
180	250	33	2	1	145 000	184 000	16.6	3 200	4 500	45.3	190	240	2	4.90	7936 C (M)	—	—	DB	DF	DT	236 000	370 000	2 600	3 600	90.6	24.6	—	244	1
	280	46	2.1	1.1	207 000	252 000	—	1 900	2 400	89.4	192	268	2	10.5	7036 A (M)	—	—	DB	DF	DT	335 000	505 000	1 500	2 000	178.8	86.8	—	273	1
	320	52	4	1.5	305 000	385 000	—	1 700	2 200	98.2	198	302	3	18.1	7236 A (M)	—	—	DB	DF	DT	495 000	770 000	1 400	1 800	196.3	92.3	—	311	1.5
	320	52	4	1.5	276 000	350 000	—	1 500	2 000	130.9	198	302	3	18.4	7236 B (M)	—	—	DB	DF	DT	450 000	700 000	1 200	1 700	261.8	157.8	—	311	1.5
	380	75	4	1.5	410 000	535 000	—	1 500	2 000	118.3	198	362	3	42.1	7336 A (M)	—	—	DB	DF	DT	665 000	1 070 000	1 200	1 600	236.6	86.6	—	371	1.5
	380	75	4	1.5	375 000	490 000	—	1 300	1 800	155.0	198	362	3	42.6	7336 B (M)	—	—	DB	DF	DT	605 000	975 000	1 100	1 500	309.9	159.9	—	371	1.5
190	260	33	2	1	147 000	192 000	16.7	3 000	4 300	46.6	200	250	2	4.98	7938 C (M)	TYN	—	DB	DF	DT	239 000	385 000	2 400	3 400	93.3	27.3	—	254	1
	290	46	2.1	1.1	224 000	280 000	—	1 800	2 400	92.3	202	278	2	11.3	7038 A (M)	—	—	DB	DF	DT	365 000	560 000	1 400	1 900	184.6	92.6	—	283	1
	340	55	4	1.5	315 000	410 000	—	1 600	2 200	104.0	208	322	3	22.4	7238 A (M)	—	—	DB	DF	DT	510 000	825 000	1 300	1 700	208.0	98.0	—	331	1.5
	340	55	4	1.5	284 000	375 000	—	1 400	2 000	138.7	208	322	3	22.5	7238 B (M)	—	—	DB	DF	DT	460 000	750 000	1 100	1 600	277.3	167.3	—	331	1.5
	400	78	5	2	450 000	600 000	—	1 400	1 900	124.2	212	378	4	47.5	7338 A (M)	T	—	DB	DF	DT	730 000	1 200 000	1 100	1 500	248.3	92.3	—	390	2
	400	78	5	2	410 000	550 000	—	1 300	1 700	162.8	212	378	4	47.2	7338 B (M)	—	—	DB	DF	DT	670 000	1 100 000	1 000	1 400	325.5	169.5	—	390	2
200	280	38	2.1	1.1	189 000	244 000	16.5	2 800	4 000	51.2	212	268	2	6.85	7940 C (M)	—	—	DB	DF	DT	305 000	490 000	2 200	3 200	102.3	26.3	—	273	1
	310	51	2.1	1.1	240 000	310 000	—	1 700	2 200	99.1	212	298	2	13.7	7040 A (M)	T	—	DB	DF	DT	390 000	620 000	1 300	1 800	198.2	96.2	—	303	1
	360	58	4	1.5	335 000	450 000	—	1 500	2 000	109.8	218	342	3	26.5	7240 A (M)	—	—	DB	DF	DT	550 000	900 000	1 200	1 600	219.6	103.6	—	351	1.5
	360	58	4	1.5	305 000	410 000	—	1 300	1 800	146.5	218	342	3	26.6	7240 B (M)	—	—	DB	DF	DT	495 000	815 000	1 100	1 500	292.9	176.9	—	351	1.5
	420	80	5	2	475 000	660 000	—	1 300	1 800	129.5	222	398	4	54.4	7340 A (M)	T	—	DB	DF	DT	770 000	1 320 000	1 100	1 400	259.0	99.0	—	410	2
	420	80	5	2	430 000	600 000	—	1 200	1 600	170.1	222	398	4	55.3	7340 B (M)	—	—	DB	DF	DT	700 000	1 200 000	950	1 300	340.1	180.1	—	410	2

Notes ⁽¹⁾ For applications operating near the limiting speed, refer to Page C077.
⁽²⁾ Suffixes A, B, and C represent contact angles of 30°, 25°, 40°, and 15° respectively.
⁽³⁾ Use the values of d_a (min) and r_a (max) for bearings with “—” in the d_b column.

Note ⁽⁴⁾ Cage designation (M) is usually omitted from the bearing designation.

DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

Bore Diameter 10 – 45 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$		e
X	Y	X	Y	
1	0.92	0.67	1.41	0.68

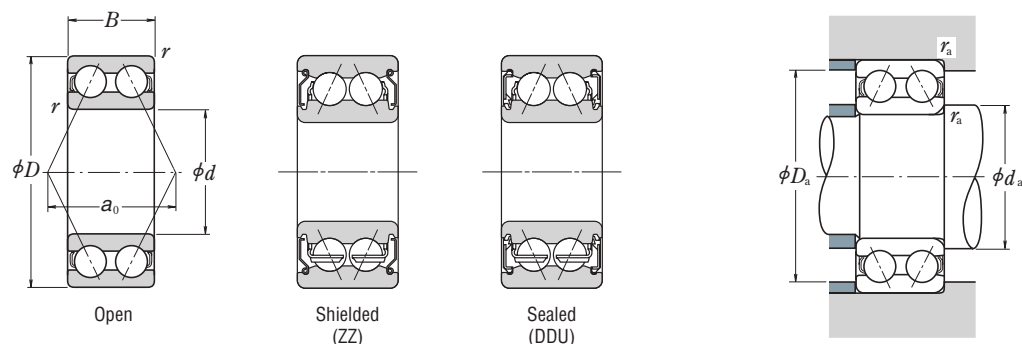
Static Equivalent Load

$$P_0 = F_r + 0.76 F_a$$

Boundary Dimensions (mm)				Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)			Bearing Designations			Load Center Spacings (mm) a_0	Abutment and Fillet Dimensions (mm)			Mass (kg) approx.
d	D	B	r min.	C_r	C_{0r}	Grease		Oil	Open	Shielded	Sealed		d_a min.	D_a max.	r_a max.	
						Open ZZ	DDU	Open	Open	Shielded	Sealed					
10	30	14.3	0.6	7 150	3 900	17 000	—	22 000	5200	—	—	14.5	15	25	0.6	0.050
	30	14.3	0.6	7 150	3 900	17 000	15 000	—	—	5200ZZ	5200DDU	14.5	14	26	0.6	0.050
12	32	15.9	0.6	10 500	5 800	15 000	—	20 000	5201	—	—	16.7	17	27	0.6	0.060
	32	15.9	0.6	8 500	5 300	15 000	12 000	—	—	5201BZZ	5201BDDU	16.3	16	28	0.6	0.060
15	35	15.9	0.6	11 700	7 050	13 000	—	17 000	5202	—	—	18.3	20	30	0.6	0.070
	35	15.9	0.6	8 500	5 300	13 000	12 000	—	—	5202BZZ	5202BDDU	16.3	19	31	0.6	0.070
	42	19	1	17 600	10 200	11 000	—	15 000	5302	—	—	22	21	36	1	0.13
	42	19	1	14 700	9 100	11 000	10 000	—	—	5302AZZ	5302ADDU	21	21	36	1	0.13
17	40	17.5	0.6	14 600	9 050	11 000	—	15 000	5203	—	—	20.8	22	35	0.6	0.10
	40	17.5	0.6	12 700	8 300	11 000	10 000	—	—	5203AZZ	5203ADDU	20.1	21	36	0.6	0.10
	47	22.2	1	21 000	12 600	10 000	—	13 000	5303	—	—	25	23	41	1	0.18
	47	22.2	1	19 600	12 400	10 000	9 500	—	—	5303AZZ	5303ADDU	24.3	23	41	1	0.18
20	47	20.6	1	19 600	12 400	10 000	—	13 000	5204	—	—	24.3	26	41	1	0.16
	47	20.6	1	15 900	10 700	10 000	9 000	—	—	5204AZZ	5204ADDU	23	26	41	1	0.16
	52	22.2	1.1	24 600	15 000	9 000	—	12 000	5304	—	—	26.7	27	45	1	0.22
	52	22.2	1.1	19 700	12 800	9 000	8 500	—	—	5304AZZ	5304ADDU	25.4	27	45	1	0.22
25	52	20.6	1	21 300	14 700	8 500	—	11 000	5205	—	—	26.8	31	46	1	0.18
	52	20.6	1	16 900	12 300	8 500	7 500	—	—	5205BZZ	5205BDDU	25.4	31	46	1	0.18
	62	25.4	1.1	32 500	20 700	7 500	—	10 000	5305	—	—	31.8	32	55	1	0.35
	62	25.4	1.1	25 200	18 200	7 500	6 300	—	—	5305AZZ	5305ADDU	30.9	32	55	1	0.36
30	62	23.8	1	29 600	21 100	7 100	—	9 500	5206	—	—	31.6	36	56	1	0.30
	62	23.8	1	25 200	18 200	7 100	6 300	—	—	5206BZZ	5206BDDU	30.9	36	56	1	0.30
	72	30.2	1.1	40 500	28 100	6 300	—	8 500	5306	—	—	36.5	37	65	1	0.57
	72	30.2	1.1	39 000	28 700	6 300	5 300	—	—	5306AZZ	5306ADDU	36.6	37	65	1	0.57
35	72	27	1.1	39 000	28 700	6 300	—	8 000	5207	—	—	36.6	42	65	1	0.46
	72	27	1.1	34 000	25 300	6 300	5 300	—	—	5207AZZ	5207ADDU	36.3	42	65	1	0.46
	80	34.9	1.5	51 000	36 000	5 600	—	7 500	5307	—	—	41.6	44	71	1.5	0.76
	80	34.9	1.5	44 000	33 500	5 600	4 800	—	—	5307AZZ	5307ADDU	41.5	44	71	1.5	0.79
40	80	30.2	1.1	44 000	33 500	5 600	—	7 100	5208	—	—	41.5	47	73	1	0.62
	80	30.2	1.1	36 500	29 000	5 600	4 800	—	—	5208AZZ	5208ADDU	39.4	47	73	1	0.63
	90	36.5	1.5	56 500	41 000	5 300	—	6 700	5308	—	—	45.5	49	81	1.5	1.03
	90	36.5	1.5	49 500	38 000	5 300	4 500	—	—	5308AZZ	5308ADDU	43.8	49	81	1.5	1.05
45	85	30.2	1.1	49 500	38 000	5 000	—	6 700	5209	—	—	43.4	52	78	1	0.67
	85	30.2	1.1	41 500	33 500	5 000	4 300	—	—	5209A1ZZ	5209A1DDU	42.5	52	78	1	0.67
	100	39.7	1.5	68 500	51 000	4 500	—	6 000	5309	—	—	50.6	54	91	1.5	1.37

DOUBLE-ROW ANGULAR CONTACT BALL BEARINGS

Bore Diameter 50 – 85 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$		e
X	Y	X	Y	
1	0.92	0.67	1.41	0.68

Static Equivalent Load

$$P_0 = F_r + 0.76 F_a$$

Boundary Dimensions (mm)				Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)			Bearing Designations			Load Center Spacings (mm) a_0	Abutment and Fillet Dimensions (mm)			Mass (kg) approx.
d	D	B	r min.	C_r	C_{0r}	Grease		Oil	Open	Shielded	Sealed		d_a min.	D_a max.	r_a max.	
						Open ZZ	DDU	Open								
50	90	30.2	1.1	53 000	43 500	4 800	—	6 000	5210	—	—	45.9	57	83	1	0.72
	90	30.2	1.1	40 500	36 000	4 800	4 000	—	—	5210AZZ	5210ADDU	44	57	83	1	0.73
	110	44.4	2	81 500	61 500	4 300	—	5 600	5310	—	—	55.6	60	100	2	1.84
55	100	33.3	1.5	56 000	49 000	4 300	—	5 600	5211	—	—	50.1	64	91	1.5	1.01
	100	33.3	1.5	49 500	43 500	4 300	3 600	—	—	5211AZZ	5211ADDU	49.2	64	91	1.5	1.01
	120	49.2	2	95 000	73 000	3 800	—	5 000	5311	—	—	60.6	65	110	2	2.40
60	110	36.5	1.5	69 000	62 000	3 800	—	5 000	5212	—	—	56.5	69	101	1.5	1.33
	130	54	2.1	125 000	98 500	3 400	—	4 500	5312	—	—	69.2	72	118	2	2.92
65	120	38.1	1.5	76 500	69 000	3 600	—	4 500	5213	—	—	59.7	74	111	1.5	1.71
	140	58.7	2.1	142 000	113 000	3 200	—	4 300	5313	—	—	72.8	77	128	2	3.67
70	125	39.7	1.5	94 000	82 000	3 400	—	4 500	5214	—	—	63.8	79	116	1.5	1.75
	150	63.5	2.1	159 000	128 000	3 000	—	3 800	5314	—	—	78.3	82	138	2	4.55
75	130	41.3	1.5	93 500	83 000	3 200	—	4 300	5215	—	—	66.1	84	121	1.5	1.88
80	140	44.4	2	99 000	93 000	3 000	—	3 800	5216	—	—	69.6	90	130	2	2.51
85	150	49.2	2	116 000	110 000	2 800	—	3 600	5217	—	—	75.3	95	140	2	3.16